ACS ARRIVAL MODING

NOTE

For ISS assembly flight 3A, this procedure is to be performed by Ground Only.

1. VERIFY ACS MODING PRE-ARRIVAL CONFIGURATION AND STATUS

NOTE

Arrival Mode initialization should be performed one hour before entering the Orbiter prox-ops phase.

PCS MCS: ACS Moding

ACS Moding

'ACS Configuration'

√Moding Role Primary, Secondary NCS - Full

If Primary/Secondary NCS Moding Role is not set to Full, *
then the following commands should be sent: *

sel Moding Role

cmd N1-1 - Arm

cmd N1-2 - Arm

* √Arm Status Primary, Secondary NCS - Arm

cmd N1-1 - Full

cmd N1-2 - Full

* √Moding Role Primary, Secondary NCS - Full

√Arm Status Primary, Secondary NCS - Disarm

√RS Mode Primary, Secondary NCS - Cntl

'Arrival'

√PMA2 Arrival Response SW Primary, Secondary NCS - Inh

2. ENABLE APAS LED LIGHTING

PCS

MCS: ACS Moding

ACS Moding

NOTE

Each of the primary and secondary commands turns on two of the four LED ACS indication lights (i.e., 4 total). LED configuration: On - Station Active Attitude Control, Off - Software Off, Flash - Station in Free-Drift.

```
'ACS Configuration'
   sel LED Control SW
   'Primary NCS'
   cmd Enable
  √LED Control SW - Ena
  √PMA2 LED State - On
   'Secondary NCS'
   cmd Enable
  √LED Control SW - Ena
  √PMA2 LED State - On
   Visual verification by Orbiter crew that LED indicators are On
    (-Z window).
                          NOTE
    If Orbiter crew determines LEDs are not on, verify with
    MCC-H/MCC-M that ISS is in active attitude control.
3. ENABLE ARRIVAL SOFTWARE SWITCH MONITORING FOR ACS
    MODING
   'Arrival'
   sel PMA2 Arrival Response SW
   'Primary NCS'
   cmd Enable
  √Arrival SW - Ena
   'Secondary NCS'
   cmd Enable
  √Arrival SW - Ena
     If Primary/Secondary NCS Arrival Response SW Arm needs *
      to be inhibited (wave off, etc), then the following commands *
      should be sent:
         sel PMA 2 Arrival Response SW
         'Primary, Secondary NCS'
         cmd Inhibit - Arm
       √Arm Status - Arm
         cmd Inhibit
       √PMA 2 Arrival SW - Inh
        √Arm Status - Disarm
```

4. ATTITUDE CONTROL SYSTEM ARRIVAL MONITORING AND MODING Verify MCC-H/MCC-M Go for Orbiter Arrival/Docking

Monitor the following signals during the docking phase.

'Arrival'

√PMA2 Capture Long Primary, Secondary NCS - X

√Arrival Event Primary NCS - X √Arrival Event Secondary NCS - X

'ACS Configuration'

√RS Mode - Drift

√PMA2 LED State Primary, Secondary NCS - Flash

Visual verification by Orbiter crew that LED indicators are Flashing (-Z window).

NOTE

- 1. If Orbiter crew determines LEDs are not flashing, verify with **MCC-H/MCC-M** that ISS is in Free Drift.
- 2. The following 'Departure' signals may take up to 17 minutes before occurring.

√PMA2 Interface Sealed Primary, Secondary NCS - X √PMA2 Undocking Complete Primary, Secondary NCS - Blank

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^{&#}x27;Departure'